

Work Order ID 61963-2

PRELIMINARY ISSUE

10.10.01

Monday, September 13, 2010 11:15:31 AM

Page 1

Item ID: D4173-041

Revision ID: PRELIM

Item Name: Pod Radalt Mounting Plate Assembly

Start Date: 9/13/2010 Start Qty: 2.00

Required Date: 9/20/2010 Req'd Qty: 2.00

Reference:

Accept



Setup Start



Stop



Cust Item ID:

Customer:

Approvals:

Process Plan:

Date: 10-9-13

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID

Tool #

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

Draw Nbr

Revision Nbr

D4173

PA2

10.09.16

100

Weld per dwg A/R Aluminum rod Batch: 1112860 0.00



Large Fab

Memo

0.00

Large Fab

10.09.20 2 of

110

QC9- Inspect visual per QS1004- Fusion Welds

0.00



QC

Memo

0.00

Quality Control

10.09.20 (2)

120

QC5- Inspect part completeness to step on W/O

0.00



QC

Memo

0.00

Quality Control

inspected by PA2
Dry only
S. Valdez @

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Work Order ID 61963

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Page 2

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 Start Date: 9/13/2010 Start Qty: 2.00
 Required Date: 9/20/2010 Req'd Qty: 2.00
 Reference:

Accept



Setup Start



Stop



Cust Item ID:

Customer:

Approvals: Process Plan: Date: Tooling: Date:
 QC: Date: SPC (Y/N): Date:

Run Start



Stop



Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130 HandFinish Hand Finishing	Chemical Conversion Coat per QSI005 4.1 Memo	0.00 0.00		10/09/21		2	0		
140 Powdercoat Powder Coating	White Gloss(Ref4.3.5.1) per QSI005 4.3-Alum M115291 Memo START: 8:10 OVENT: 3200 FINISH: 8:40	0.00 0.00		10-9-21		2	0		
150 QC Quality Control	QC3- Inspect Part Finish Memo	0.00 0.00		10/09/21		2	0		

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Work Order ID 61963

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Item ID: D4173-041
 Revision ID: PRELIM
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 Start Date: 9/13/2010 Start Qty: 2.00
 Required Date: 9/20/2010 Req'd Qty: 2.00
 Reference:

Accept



Setup Start



Stop



Cust Item ID:

Customer:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____
 QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Run Start



Stop



Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
160 Packaging Packaging	Identify as per dwg & Stock Location: <i>Composite CA</i>	0.00	<i>Jan</i>						
	Memo	0.00							
170 QC Quality Control	QC21- Final Inspection - Work Order Release	0.00							
	Memo	0.00							

25 (0-10-01) (X1)

10/10/04 TJ
10-10-01

POSITIVE RECALL
 EFFECTIVE *10.9.13* AUTH *LU*
 RELEASED *10.10.01* DATE *10.10.01*
PER REQUESTED DATA
DATED 10.09.29

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

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DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
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NOTE: Date & initial all entries

Picklist Print

Monday, September 13, 2010 11:15:36 AM

Page 1

Work Order ID: 61963

Parent Item: D4173-041

Parent Item Name: Pod Radalt Mounting Plate Assembly




Start Date: 9/13/2010

Required Date: 9/20/2010

Start Qty: 2.00

Required Qty: 2.00

Comments: IPP Rev:A 10.09.08 new issue verf.EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D4173-1  Pod Radalt Mounting Plate		Manufactured	No			100	Each	0.0000	1	2			
D4173-5  Pod Radalt Mounting Plate, LH		Manufactured	No			100	Each	0.0000	1	2			
D4173-6  Pod Radalt Mounting Plate, RH		Manufactured	No			100	Each	0.0000	1	2			

Handwritten notes:
Row 1: Mic. 09.17 B61965
Row 2: Mic. 09.17 B61967
Row 3: Mic. 09.17 B61968

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

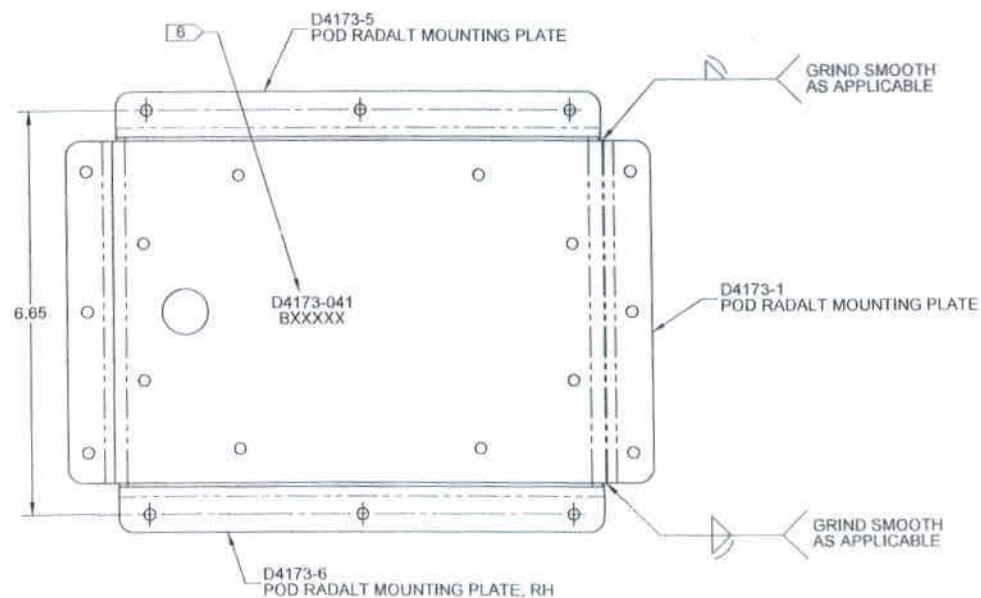
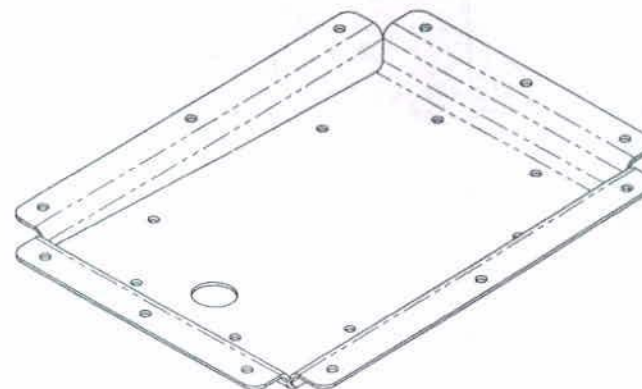
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ITEM	QTY -041	P/N	DESCRIPTION
	X	D4173-041	POD RADALT MOUNTING PLATE ASSY
1	1	D4173-1	POD RADALT MOUNTING PLATE
2	1	D4173-5	POD RADALT MOUNTING PLATE
3	1	D4173-6	POD RADALT MOUNTING PLATE, RH



D4173-041 POD RADALT MOUNTING PLATE ASSY

NOTES:

- 1) MATERIAL: NONE
- 2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
POWDER COAT "WHITE GLOSS" (4.3.5.1) PER DART QSI 005 4.3
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: PER QSI 044 6.1
- 7) WEIGHT: 0.50 lbs
- 8) WELDING: PER DART QSI 004

PRELIMINARY ISSUE
10.09.15

DESIGN		DART AEROSPACE LTD
DRAWN		HAWKESBURY, ONTARIO, CANADA
CHECKED		DRAWING NO. REV. PA2
MFG. APPR.		D4173 SHEET 2 OF 7
APPROVED		TITLE SCALE
DE APPR.		POD RADALT MOUNTING PLATE ASSY NTS
DATE	10.09.01	COPYRIGHT © 2018 BY DART AEROSPACE LTD

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

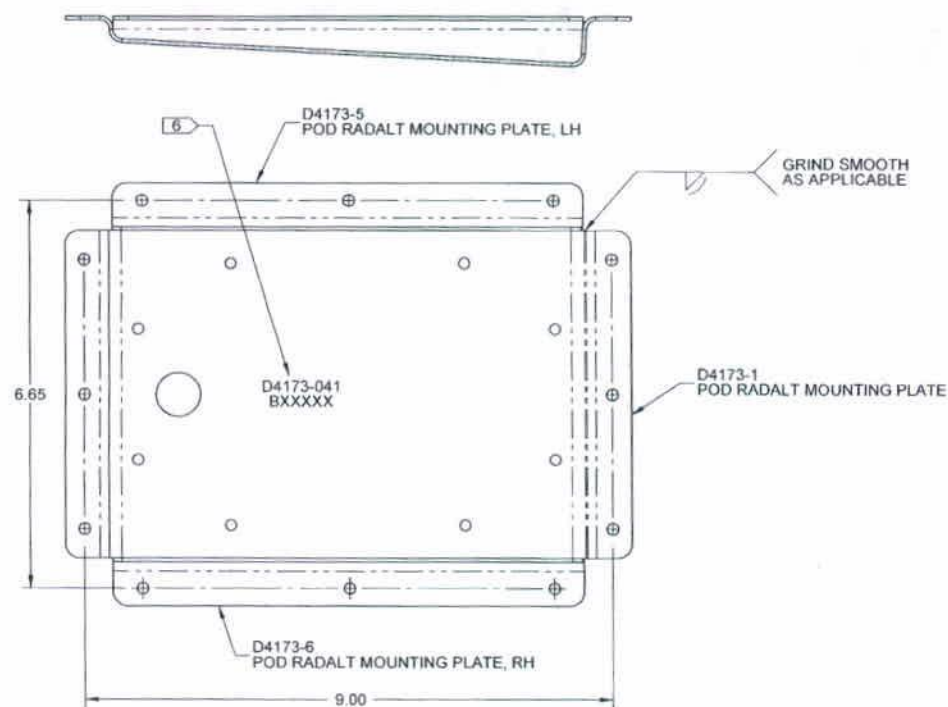
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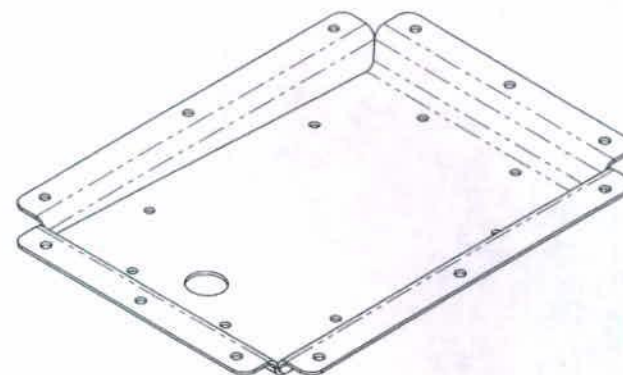
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2	1	D4173-5	POD RADALT MOUNTING PLATE, LH
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D4173-041 POD RADALT MOUNTING PLATE ASSY

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61963

RELEASED
2010-06-29
MM

DESIGN	J	DART AEROSPACE LTD	
DRAWN	B	HAWKESBURY, ONTARIO, CANADA	
CHECKED	8	DRAWING NO.	REV. A
MFG. APPR.	S	D4173	SHEET 2 OF 8
APPROVED	12	TITLE	SCALE
DE APPR.	#	POD RADALT MOUNTING PLATE ASSY NTS	
DATE	10.09.01	<small>COPYRIGHT © 2010 BY DART AEROSPACE LTD THIS DOCUMENT IS PROPRIETARY AND CONFIDENTIAL. AND IS SUPPLIED ON THE EXPRESS UNDERSTANDING THAT IT IS NOT TO BE USED FOR ANY PURPOSE, OR FOR THE DISSEMINATION OF ANY INFORMATION, WITHOUT THE WRITTEN PERMISSION FROM DART AEROSPACE LTD.</small>	